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APPLICATION ELEMENTS See MPEP chapter 600 concerning utility patent application contents.	ADDRESS TO: Assistant Commissioner for Patents Box Patent Application Washington, DC 20231
1. <input checked="" type="checkbox"/> Fee Transmittal Form 2. <input checked="" type="checkbox"/> Specification, Claims & Abstract [Total Pages: <u>20</u>] 3. <input checked="" type="checkbox"/> Drawing(s) (35 USC 113) [Total Sheets: <u>8</u>] 4. <input checked="" type="checkbox"/> Oath or Declaration [Total Pages: <u>3</u>] a. <input checked="" type="checkbox"/> Newly executed (original or copy) b. <input type="checkbox"/> Copy from a prior application (37 CFR 1.63(d)) (for continuation/divisional with Box 17 completed) i. <input type="checkbox"/> <u>DELETION OF INVENTOR(S)</u> Signed statement attached deleting inventor(s) named in the prior application, see 37 CFR 1.63(d)(2) and 1.33(b). 5. <input type="checkbox"/> Applicant claims small entity status. 6. <input type="checkbox"/> Incorporation by Reference (usable if Box 4b is checked) The entire disclosure of the prior application, from which a copy of the oath or declaration is supplied under Box 4b, is considered as being part of the disclosure of the accompanying application and is hereby incorporated by reference therein. 7. <input type="checkbox"/> Microfiche Computer Program (Appendix) 8. <input type="checkbox"/> Nucleotide and/or Amino Acid Sequence Submission (if applicable, all necessary) a. <input type="checkbox"/> Computer Readable Copy b. <input type="checkbox"/> Paper Copy (identical to computer copy) c. <input type="checkbox"/> Statement verifying identity of above copies	
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NEW APPLICATION FEE TRANSMITTAL

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INDEPENDENT CLAIMS	1	- 3 =	0	X \$ 80.00 =	
MULTIPLE DEPENDENT CLAIMS (any number; if applicable)				+ \$270.00 =	
BASIC FILING FEE					710.00
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Surcharge for late filing fee, Statement or Power of Attorney (\$130.00)					+
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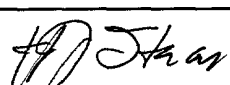
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GAS DISCHARGE DISPLAY DEVICE

BACKGROUND OF THE INVENTION

1. Field of the Invention

5 The present invention relates to a gas discharge display device such as a surface discharge type plasma display panel (PDP) utilizing a light emission device.

 A PDP has been becoming widespread as a television set having a large screen taking advantage of commercialization of a
10 color display. One of tasks concerning the image quality of a PDP is to enlarge a reproducible color range.

2. Description of the prior art

 As a conventional color display device, an AC type PDP having a three-electrode surface discharge structure is
15 commercialized. This PDP has a pair of main electrodes arranged in parallel for sustaining of each line (row) of matrix display and an address electrode arranged for each column, so that total three electrodes are used for a cell that is a unit of light emission element. In the surface discharge structure, the
20 main electrode pair is arranged on a first substrate, and a fluorescent material layer for color display is arranged on a second substrate opposing the first substrate. Thus, deterioration of the fluorescent material layer due to the impact of ion upon discharge can be reduced and a long life of PDP can
25 be realized.

 In the color display, three cells correspond to each pixel of an image. A display color of each pixel is determined by controlling a light emission quantity of the fluorescent material of each color, i.e., red, green or blue color. Conventionally,
30 the composition of fluorescent materials and the light emission

intensity ratio of three colors are selected so that the display color becomes white when the light emission quantity is the maximum in the variable range for each of red, green and blue colors.

5 It is difficult to prevent the light emission color of a discharge gas from mixing with the light emission color of the fluorescent material in a color display utilizing a gas discharge. The light emission of the discharge gas can deteriorate color reproducibility of a PDP.

10 Fig. 12 shows a light emission spectrum of a two-component gas containing neon (Ne) and xenon (Xe). An example of a light emission peak of each fluorescent material of red, green and blue colors in a broken line in Fig. 12. As understood from Fig. 12, the light emission peak of the
15 discharge gas is at the vicinity of the maximum light emission peak (585 nm) of the red fluorescent material. This is caused by the neon gas component of the discharge gas. Despite the reproduced color of the fluorescent material, a reddish display is obtained over the entire screen since the red color of the light
20 emission of the neon gas is added. Thus, a color purity of each of the red, green and blue colors is deteriorated. Especially, the display ability of blue color is deteriorated. In addition, the display color of white color pixel may have a low color temperature value compared with the reproduced color of each
25 fluorescent material.

SUMMARY OF THE INVENTION

 The object of the present invention is to reduce an influence of the light emission of the discharge gas and to
30 enhance the color reproducibility.

Fig. 1 is a chromaticity diagram showing the relationship between the light emission color and the display color in the present invention. The blackbody locus is drawn by the thin curved line.

5 In the present invention, a filter is provided for attenuating the light emitted by e.g., the neon gas component of the discharge gas, and a white balance (a ratio of light emission intensities of three colors) of the color reproduction by the fluorescent material is systematically shifted from an "optimum value" to a "particular value" in expectation of the attenuation of the filter. These "optimum value" and "particular value" are important. The "optimum value" is a value that reproduces a color (a pure white color) in the vicinity of chromaticity coordinates on the blackbody locus in the chromaticity diagram. 10 This "optimum value" is preferably set to a value that is a little negative from a point on the blackbody locus (between 0.000 and -0.005 uv as a deviation). The "optimum value" should be set in accordance with a preferable white color (color temperature) that is adapted to a usage of the display device or a region (country) where the display device is used. The "particular value" is a value that reproduces a color defined by the chromaticity coordinates whose deviation from the blackbody locus is positive or minus. In Fig. 1, an example of the optimum value is shown by an open round mark, and the corresponding particular value is shown by a black round mark. 25 The light having the chromaticity of the black round mark generated by the light emission of the three fluorescent materials becomes a display light after passing the filter. The filter absorbs the light within the visible wavelength range corresponding to the gas light emission and changes the value of 30

the display chromaticity coordinates from the chromaticity at the black round mark to the chromaticity at the open round mark. For example, in the case of using the discharge gas having the light emission spectrum shown in Fig. 12, a filter that removes the light emission of the neon gas is used, and the light emission balance among red, green and blue colors is controlled, so that the display color becomes a color having color temperature higher than the light emission color.

The reason the optimum value is set to a value that is a little negative from a point on the blackbody locus (between 0.000 and -0.005 uv as a deviation) will be explained. In the research of improving the display color, the inventor noted the phenomenon that the chromaticity of the white color display changes in accordance with a display load factor. The display load factor means a ratio of a display area (a lighted area) to the entire area that can be used for display. A color display utilizing a gas discharge as shown in Figs. 13A and 13B has a tendency that the color temperature of the white color decreases along with the increase of the display load factor, and the color temperature deviation quantity increases in the positive direction. The decrease of the color temperature means that the displayed white color becomes yellowish. The increase of the color temperature deviation in the positive direction means that the displayed white color becomes greenish. Since a human visual sense is sensitive to green color, the increase of the deviation in the positive direction from the blackbody locus is sensed as a conspicuous color deviation. Therefore, it is desirable that the white color chromaticity when the display load factor is small (for example, the display load factor is approximately 10%) is set to a value that is a little negative from

a point on the blackbody locus (between 0.000 and -0.005 uv as a deviation), and this chromaticity value is set to the optimum value. In this case, if the display load factor increases, the color temperature deviation quantity increases in the positive direction straddling the blackbody locus. Therefore, the deviation quantity from the blackbody locus decreases, so that the color deviation cannot be conspicuous for a human visual sense.

As explained above, selection of the light emission color and the adoption of the filter selecting a wavelength can improve the display color. However, it is difficult to remove only the light emission color of the discharge gas by the filter. It is because the light emission spectrum of the neon gas has a wavelength that is close to that of the light emission spectrum of the red fluorescent material as shown in Fig. 12. Therefore, the light emitted by the fluorescent material can be attenuated by the filter to some extent. In order to improve this, the light quantity emitted by the fluorescent material should be increased for compensating the attenuation by the filter. For example, in the case of providing a filter for removing the light emission by the neon gas, the red light emission quantity is set large compared with other green and blue fluorescent materials. The light emission quantity of the fluorescent material can be set large by adopting a material having a high light emission luminance, or by changing the element structure so as to increase the discharge intensity or the light emission area.

According to a first aspect of the present invention, a gas discharge display device is provided that reproduces a color of each pixel of a color image by controlling light emission quantities of three kinds of cells having different light emission

colors. In the gas discharge display device, a mixed color of the light emission colors of the three kinds of cells when reproducing a white color is set to a color defined by chromaticity coordinates in which a positive or negative deviation from a blackbody locus is generated in a chromaticity diagram, and a filter is disposed at the front side of the three kinds of cells, the filter having spectral characteristics of converting the mixed color to a color having a higher color temperature and defined by chromaticity coordinates that is close to the blackbody locus.

According to a second aspect of the present invention, a first kind of cell includes a fluorescent material emitting a red light, a second kind of cell includes a fluorescent material emitting a green color, and a third kind of cell includes a fluorescent material emitting a blue color.

According to a third aspect of the present invention, the structure conditions of the three kinds of cells are systematically set to uneven conditions.

According to a fourth aspect of the present invention, the structure conditions are effective areas of the electrodes for generating gas discharge.

According to a fifth aspect of the present invention, the three kinds of cells have fluorescent materials that distinguish light emission colors thereof, and the structure conditions are light emission areas of the fluorescent materials.

According to a sixth aspect of the present invention, the structure conditions are thickness values of the dielectric layers that cover electrodes for generating gas discharge.

According to a seventh aspect of the present invention, the filter has the wavelength selective absorption characteristics in

which a wavelength having the minimum transmittance in the visible wavelength range is a value within the range between 560 and 610 nanometers.

5

BRIEF DESCRIPTION OF THE DRAWINGS

Fig. 1 is a chromaticity diagram showing the relationship between the light emission color and the display color in the present invention.

10 Fig. 2 shows a structure of a display device according to the present invention.

Fig. 3 is a schematic diagram of a filter function.

Fig. 4 is an exploded perspective view showing a basic structure inside a first PDP.

Fig. 5 shows characteristics of a filter of a first example.

15 Fig. 6 shows the enlargement of the color reproduction range by applying the first example.

Fig. 7 shows characteristics of a filter according to a second example.

20 Fig. 8 shows the enlargement of the color reproduction range by the application of the second example.

Fig. 9 is a plan view showing an electrode structure of a second PDP.

Fig. 10 is a cross section of a principal portion of a third PDP.

25 Fig. 11 is a cross section of a principal portion of a fourth PDP.

Fig. 12 shows a light emission spectrum of a two-component gas containing neon and a xenon.

30 Figs. 13A and 13B show relationship between the display load factor and the color temperature.

DESCRIPTION OF THE PREFERRED EMBODIMENTS

Hereinafter, the present invention will be explained in detail with reference to embodiments and accompanied drawings.

5 Fig. 2 shows a structure of a display device according to the present invention. Fig. 3 is a schematic diagram of a filter function. A display device 100 shown in Fig. 2 includes a PDP 1 that is a color display device, a filter 51 that is attached to the front face of the PDP 1 intimately or with a gap between them, a
10 driving unit 80 for lighting each cell of the PDP 1 in accordance with the contents of display, and an outer cover 90. As shown in Fig. 3, PDP 1 emits red, green and blue lights LR, LG, LB by light emission of the fluorescent material and the light Lg by light emission of the discharge gas. The filter 51 has an area
15 that covers the entire display surface, and its optical characteristic is designed to attenuate the light Lg selectively. The filter 51 is preferably a filter utilizing light absorption of a pigment.

20 Fig. 4 is an exploded perspective view showing a basic structure inside a PDP.

 The PDP 1 is a three-electrode surface discharge structure PDP that has first and second main electrodes X, Y that are arranged in parallel and constitute an electrode pair for generating a sustaining discharge, and an address electrode A as
25 a third electrode that crosses the main electrodes X, Y in each cell (each display element). The main electrodes X, Y extend in the row direction (the horizontal direction) of the screen, and the second main electrode Y is used as a scanning electrode for selecting cells on a row in the addressing. The address
30 electrode A extends in the column direction (the vertical

direction) and is used as a data electrode for selecting cell on a column. The area where the main electrodes and the address electrodes cross in the substrate surface is the display surface ES.

5 In the PDP 1, a pair of main electrodes X, Y is arranged for each row on the inner surface of the glass substrate 11 that constitutes the front substrate structure. The row is made of plural cells aligned in the horizontal direction of the screen. Each of the main electrodes X, Y includes a transparent
10 conductive film 41 and a metal film (a bus conductor) 42, which are covered with a dielectric layer 17 made of a low melting point glass having the thickness of approximately $30\text{ }\mu\text{m}$. The surface of the dielectric layer 17 is covered with a protection film 18 made of a magnesia (MgO) having the thickness of
15 several thousands of angstroms. The address electrodes A are arranged on the inner surface of the glass substrate 21 that constitutes the rear substrate structure and are covered with a dielectric layer 24 having the thickness of approximately $10\text{ }\mu\text{m}$. On the dielectric layer 24, a partition 29 having the height of
20 $150\text{ }\mu\text{m}$ and the linear band-like shape from the top view is provided at each space between the address electrodes A. The partitions 29 divide the discharge space 30 in the row direction for each subpixel (each unit of light emission area), and the gap size of the discharge space 30 is defined. The discharge space
25 30 is filled with the discharge gas containing neon (Ne) as a main component and xenon (Xe). Covering the inner surface of the rear side including the upper of the address electrode A and the side face of the partition 29, fluorescent material layers 28R, 28G and 28B are provided for color display of red, green and
30 blue colors. The fluorescent material layers 28R, 28G and 28B

are excited locally by ultraviolet rays emitted by the xenon upon discharge and emit light rays. A preferable example of the fluorescent material is shown in Table 1. In the following explanation, Penning gas of Ne-Xe (4%) composition having the light emission spectrum distribution as shown in Fig. 12 is used as the discharge gas.

Table 1

light emission color	fluorescent material
red	(Y, Gd) BO ₃ : Eu
green	Zn ₂ SiO ₄ : Mn
blue	BaMgAl ₁₀ O ₁₇ : Eu

One pixel of the display is made of three subpixels that are aligned in the row direction and have three different light emission colors. The structure in the subpixel is a cell (a display element). Since the arrangement pattern of the partition 29 is a stripe pattern, the portion of the discharge space 30 corresponding to each column is continuous in the column direction over all rows. The electrode gap between the neighboring rows is set to a value that is sufficiently larger than the surface discharge gap (e.g., a value within the range of 80-140 μ m) and can prevent the discharge connection in the column direction (e.g., a value within the range of 400-500 μ m). The address discharge is generated between the main electrode Y and the address electrode A for the cells to be lighted (in a writing address format) or the cells not to be lighted (in an erasing address format), so that an appropriate quantity of wall charge is formed in only the cells to be lighted for each row. Then, a sustaining voltage Vs is applied between the main electrodes X, Y, so that a surface discharge is generated along

the substrate surface in the cells to be lighted.

As explained above, In the conventional technology, when performing color display by a PDP, the composition of the fluorescent materials and the light emission intensity ratio of three colors are selected so that the display color becomes white when the light emission quantity of red, green and blue fluorescent material layers are set to the maximum value of each variable range of the signal intensity. In the selection of the light emission intensity ratio, fluorescent materials that are available regarding a light emission luminance, a display chromaticity, a life or other factors should be used for study. However, there are few fluorescent materials that satisfy the above-mentioned characteristics. Especially, the blue fluorescent has a problem that the luminance is lower than other color fluorescent materials. For this reason, the light emission luminance of the blue fluorescent material is used as a reference, and the light emission luminance values of red and green fluorescent materials are adjusted (decreased) for determining the chromaticity coordinates of the white color and the color temperature value. In the PDP adapted to this method, when using a filter having the visible light average transmittance of 67% under the condition of the ambient illumination of 300 lux, the characteristics values are obtained, which include the white display luminance of 250 cd/m^2 , the color temperature 9400 K, the color temperature deviation quantity of -0.005 uv and the bright room contrast of 18.

In contrast, the present invention uses a filter for removing the light emission of the neon gas, so that the red color due to the neon gas light emission is eliminated, and the emission balance among the red, green and blue lights is

controlled. Thus, the chromaticity coordinates of the white color and the color temperature value can be determined.

In accordance with the present invention, the ratio of the maximum light emission luminance values of red, green and blue cells concerning the color reproduction of the one pixel is set to the above-mentioned particular value. In the PDP 1, the ratio of the light emission luminance is set by selecting the light emission quantities of the fluorescent material layers 28R, 28G and 28B.

First, the case where the particular value is set to the chromaticity in which the deviation from the blackbody locus becomes negative will be explained. Fig. 5 shows characteristics of a filter of a first example. Fig. 6 shows the enlargement of the color reproduction range by applying the first example.

In the first example, the light emission luminance of the red fluorescent material is adjusted to be 1.5 times the above-mentioned conventional example, and the light emission luminance of the green fluorescent material is adjusted to be 1.3 times the above-mentioned conventional example. The particular value includes the color temperature of 6250 K and the color temperature deviation quantity of -0.001 uv. The PDP 1 having this particular value is provided with a filter 51 having the visible light transparency characteristics with an absorption peak in a wavelength range (560-610 nm) including the maximum light emission wavelength (585 nm) of the neon gas as shown in Fig. 5. Thus, the optimum value of the color temperature 9900 K and the color temperature deviation quantity -0.001 uv can be realized. In addition, under the condition of the ambient illumination of 300 lux, the display characteristics including the

white display luminance of 320 cd/m^2 and the bright room contrast of 22 are obtained. In Fig. 6, the color reproduction range of the display device 100 is shown by the thick full line, and a comparison example of the color reproduction range in the conventional technology is shown by the chain line. In addition, the black rectangular mark in Fig. 6 indicates the white color displayed by applying the present invention, and the black round mark indicates the white color displayed by the conventional technology. The present invention can enlarge the color reproduction range (the area surrounded by the triangle shown in Fig. 6) to 1.26 times the conventional structure.

Next, the case where the particular value is set to a chromaticity so that the deviation from the blackbody locus becomes positive will be explained. Fig. 7 shows characteristics of a filter according to a second example. Fig. 8 shows enlargement of the color reproduction range by the application of the second example.

In the second example, the light emission luminance of the red fluorescent material is adjusted to be 1.5 times the above-mentioned conventional example, and the light emission luminance of the green fluorescent material is adjusted to be 1.3 times the above-mentioned conventional example. The particular value includes the color temperature of 6300 K and the color temperature deviation quantity of $+0.002 \text{ uv}$. The PDP 1 having this particular value is provided with a filter as shown in Fig. 7 according to the present invention, so that the optimum value including the color temperature of 9400 K and the color temperature deviation quantity of -0.004 uv can be realized. In addition, under the condition of the ambient illumination of 300 lux, the display characteristics including the white display

luminance of 320 cd/m² and the bright room contrast of 27 are obtained. In Fig. 8, it is clear that the present example can enlarge the color reproduction range to the 1.26 times the conventional example.

5 As explained above, according to the present invention, the color reproducibility of the display device using a PDP can be improved, and the display luminance as well as the bright room contrast value can be improved compared with the conventional technology. Concerning the polarity (positive or
10 negative) of the deviation from the blackbody locus in which the particular value is set, it is considered what is important for the display device using a PDP among the display characteristics (e.g., the display luminance, the bright room contrast value and the life).

15 The filter 51 should be disposed at the front side of the discharge space 30. There are various options of the arrangement of the filter 51. However, it is desirable that the filter 51 is disposed at the outer side of the glass substrate 11 of the PDP 1 from the viewpoint of the material selection and the
20 production process. It can be formed on the outer surface of the glass substrate 11 directly or can be formed on the protection plate disposed in front of the glass substrate 11. If another substrate is added to the glass substrate 11 or the protection plate for forming the layer having the above-mentioned
25 characteristics so as to make the filter 51, the substrate can be a glass, an acrylic resin, a polycarbonate resin or a polymer film. For example, an appropriate dye is dispersed in a surface of a polymer film so as to make the transmittance characteristics, and the obtained film filter is affixed to the glass substrate 11 or the
30 protection plate. The dye for attenuating the light within the

light emission wavelength range of the discharge gas can include a 1-Ethyl-4-[(1-ethyl-4(1H)-quinolinylidene)methyl]quinolinium iodide (Kabushikigaisha Nippon Kanko Shikiso Kenkyusho, product No. NK-6) having the absorption peak
5 (absorption maximum) of 590 nm or a 3-Ethyl-2-[3-(1-ethyl-4(1H)-quinolinylidene)-1-propenyl] benzoxazolium iodide (Kabushikigaisha Nippon Kanko Shikiso Kenkyusho, product No. NK-741) having the absorption peak of 594 nm. The Quantities of these dyes and other dyes are adjusted so that desired
10 characteristics can be realized.

In the PDP 1 of the above-mentioned embodiment, the light emission intensity ratio among the red, green and blue colors is adjusted under the condition of the same cell structure for the red, green and blue colors. In the following embodiment, the
15 light emission intensity ratio among the red, green and blue colors is adjusted by changing the cell structures of them. In the following explanation, the cell structures are changed so that the deviation of the particular value from the blackbody locus becomes negative.

20 Fig. 9 is a plan view showing an electrode structure of a second PDP.

The PDP 2 is also the three-electrode surface discharge type, whose basic structure is the same as the PDP 1. Between the partitions 229 arranged in a stripe shape, a fluorescent
25 material layer (not shown) is arranged, so that the three cells aligned in the direction of the partition constitute one pixel. In the PDP 2, the transparent conductive film 241 and the metal film 242 constitute the main electrode, and the width of the transparent conductive film 241 is not uniform. Namely, the
30 transparent conductive film 241 hangs over to the surface

discharge gap side in the red and blue cells and is formed wide partly. Thus, the electrode areas of the red and blue cells become greater than the blue cell, and the light emission quantity of the green cell is weakened compared with the conventional structure in which the luminance ratio among red, green and blue is the white color reproducing value that is a display target.

Fig. 10 is a cross section of a principal portion of a third PDP.

On the rear side glass substrate 321, address electrodes 3A and partitions 329 are arranged. Fluorescent material layers 328R, 328G and 328B are formed between the partitions. In PDP 3, the dimension D1 of the red and the blue cells in the row direction is longer than the dimension D2 of the green cell. In other words, the green light emission area is smaller than the red and blue light emission areas. Therefore, the light emission quantity of the green cell is smaller than the conventional example.

Fig. 11 is a cross section of a principal portion of a fourth PDP.

On the inner surface of the front side glass substrate 411, main electrodes 412 and a dielectric layer 417 are provided. On the rear side glass substrate 421, address electrodes 4A and partitions 429 are arranged. Fluorescent material layers 428R, 428G and 428B are formed between the partitions. In PDP 4, the portions of the dielectric layer 417 corresponding to the red and blue cells are thinner than the portion corresponding to the green cell. Thus, the light emission quantity of the green cell becomes smaller than the conventional structure.

The light emission intensity ratio among the red, green and

blue colors is adjusted appropriately using the cell structure, so that the effect of the present invention is obtained in the same way as the case where the cell structure is the same for three colors explained above.

5 If a discharge gas except the Ne-Xe Penning gas is used, the filter characteristics are set so as to eliminate the light emission color of the discharge gas and to set the light emission intensity of each color appropriately to meet the spectral characteristics of the filter.

10 According to the present invention, a gas discharge display device can be provided in which the influence of the light emission of the discharge gas can be reduced, and the color reproducibility is increased. In addition, the display device with high quality can display the image in a white color having a
15 color temperature value desirable for a display device.

 While the presently preferred embodiments of the present invention have been shown and described, it will be understood that the present invention is not limited thereto, and that various changes and modifications may be made by those skilled in the
20 art without departing from the scope of the invention as set forth in the appended claims.

What is claimed is:

1. A gas discharge display device that reproduces a color of each pixel of a color image by controlling light emission quantities of three kinds of cells having different light emission colors, wherein a mixed color of the light emission colors of the three kinds of cells when reproducing a white color is set to a color defined by chromaticity coordinates in which a positive or negative deviation from a blackbody locus is generated in a chromaticity diagram, and a filter is disposed at the front side of the three kinds of cells, the filter having spectral characteristics of converting the mixed color to a color having a higher color temperature and defined by chromaticity coordinates that is close to the blackbody locus.

2. The gas discharge display device according to claim 1, wherein a first kind of cell includes a fluorescent material emitting a red light, a second kind of cell includes a fluorescent material emitting a green color, and a third kind of cell includes a fluorescent material emitting a blue color.

3. The gas discharge display device according to claim 1, wherein the structure conditions of the three kinds of cells are systematically set to uneven conditions.

4. The gas discharge display device according to claim 3, wherein the structure conditions are effective areas of the electrodes for generating gas discharge.

5. The gas discharge display device according to claim 3, wherein the three kinds of cells have fluorescent materials that distinguish light emission colors thereof, and the structure conditions are light emission areas of the fluorescent materials.

6. The gas discharge display device according to claim 3,

wherein the structure conditions are thickness values of the dielectric layers that cover electrodes for generating gas discharge.

7. The gas discharge display device according to claim 1,
5 wherein the filter has wavelength selective absorption characteristics in which a wavelength having the minimum transmittance in the visible wavelength range is a value within the range between 560 and 610 nanometers.

ABSTRACT OF THE DISCLOSURE

A gas discharge display device is provided in which an influence of light emission of a discharge gas is reduced so that color reproducibility is improved. The gas discharge display device reproduces a color of each pixel of a color image by controlling light emission quantities of three kinds of cells having different light emission colors. The mixed color of the light emission colors of the three kinds of cells when reproducing a white color is set to a color defined by chromaticity coordinates in which a deviation from a blackbody locus is generated in a chromaticity diagram. A filter is disposed at the front side of the three kinds of cells. The filter has spectral characteristics of converting the mixed color to a color having a higher color temperature and defined by chromaticity coordinates point that is close to the blackbody locus.

FIG. 1

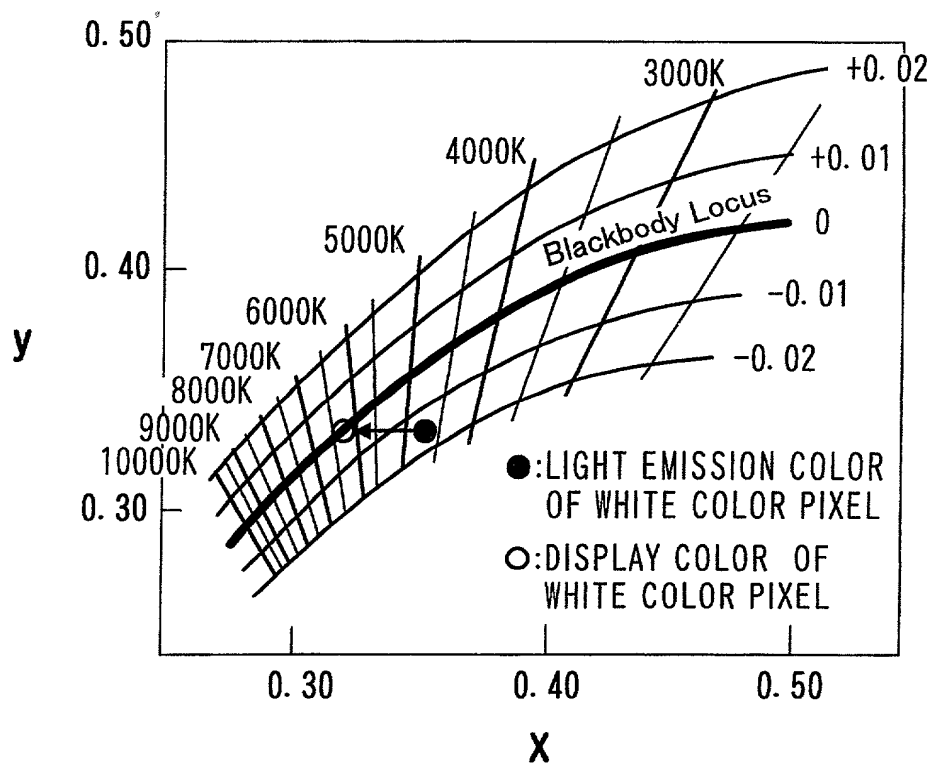


FIG. 2

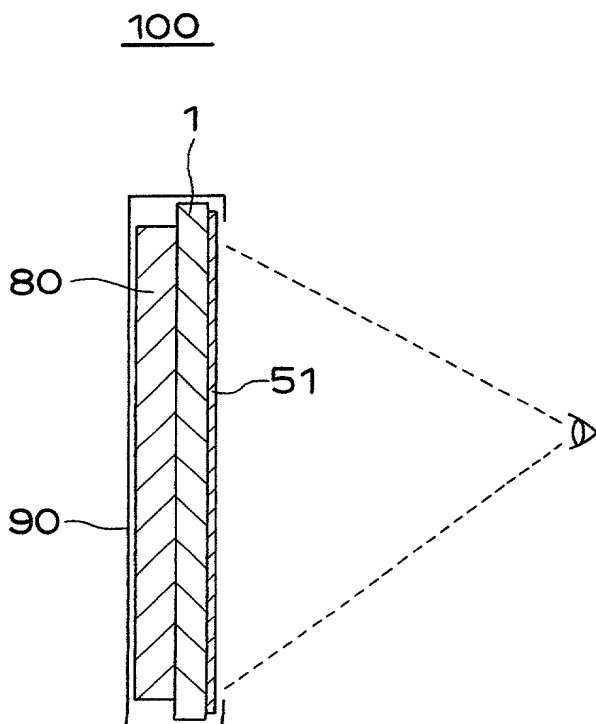


FIG. 3

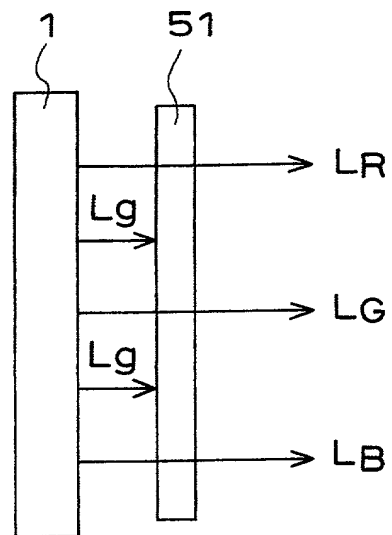
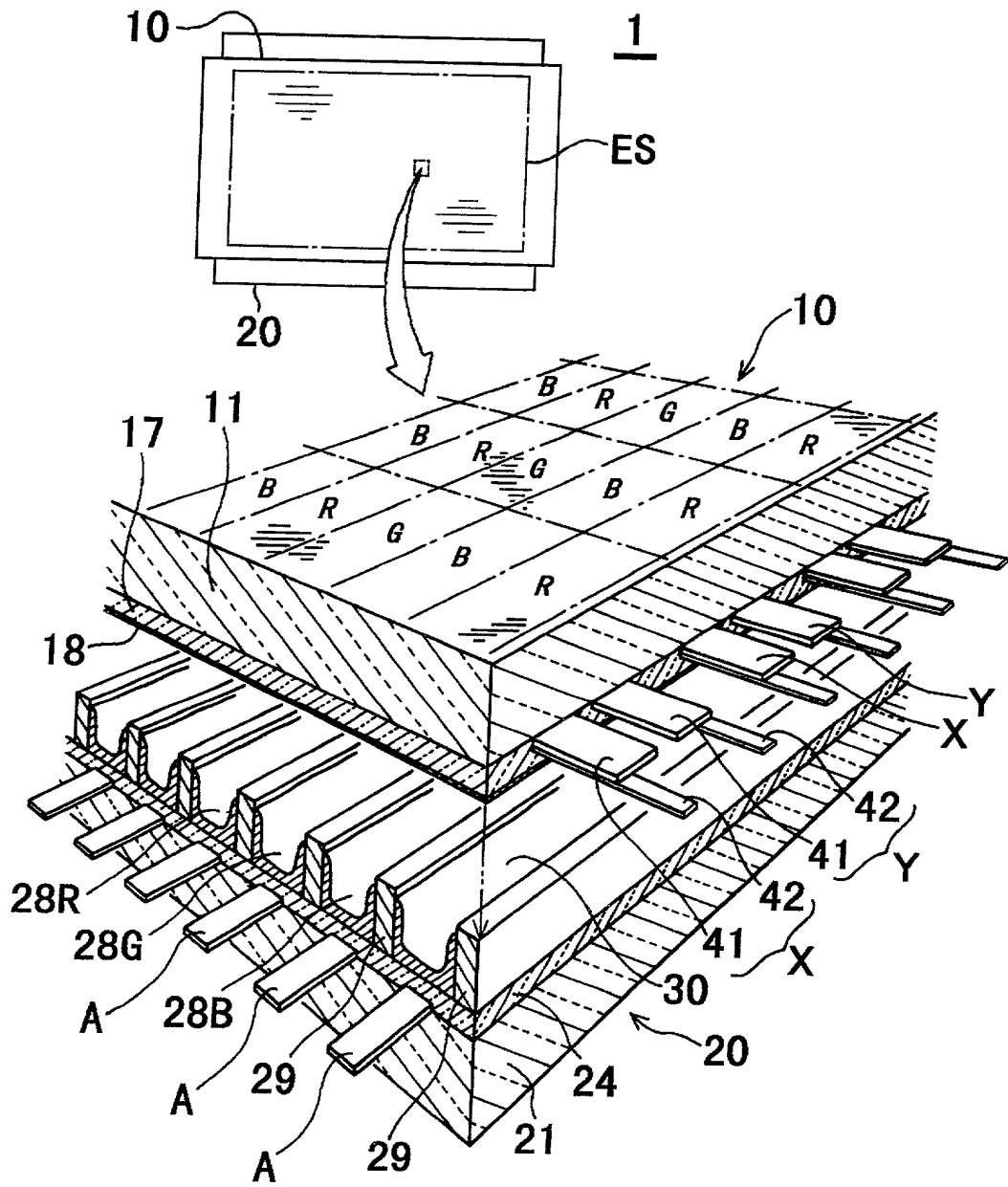


FIG. 4



Region	Country	Year	Population (millions)	GDP (billion USD)	Urban population (%)	Life expectancy (years)	Infant mortality (per 1,000 live births)	Health expenditure (billion USD)	Health expenditure per capita (USD)
North America	USA	2000	281.2	10,240.0	75.0	77.1	12.0	160.0	570.0
South America	Brazil	2000	156.2	1,000.0	80.0	72.0	20.0	10.0	64.0
Europe	Germany	2000	82.0	3,000.0	90.0	78.0	8.0	30.0	366.0
Asia	China	2000	1,210.0	10,000.0	40.0	73.0	25.0	10.0	8.3
Africa	Nigeria	2000	119.0	100.0	50.0	53.0	100.0	1.0	6.7
Oceania	Australia	2000	20.0	1,000.0	85.0	80.0	5.0	10.0	500.0

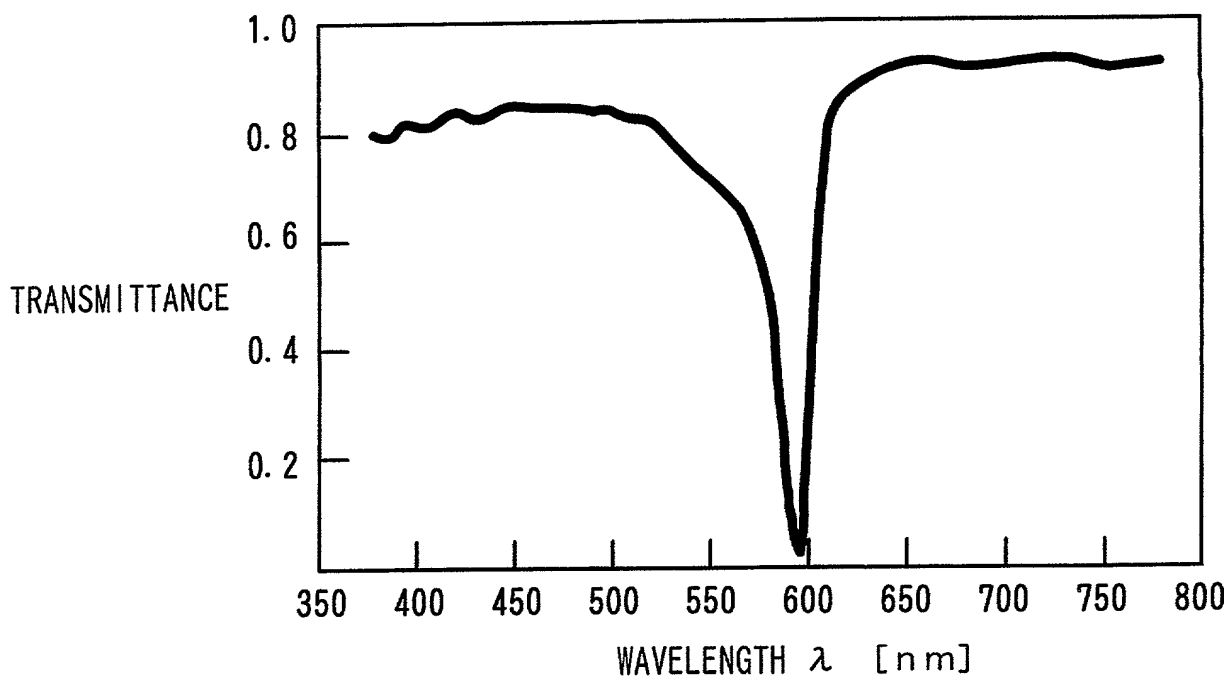


FIG. 6

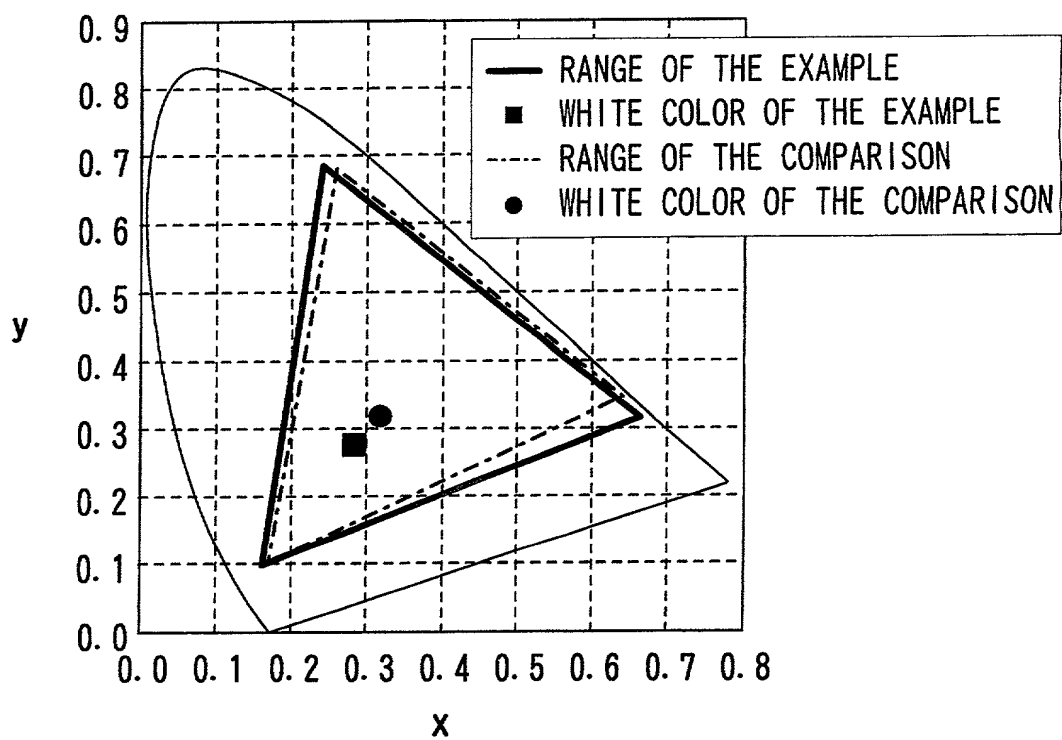


FIG. 7

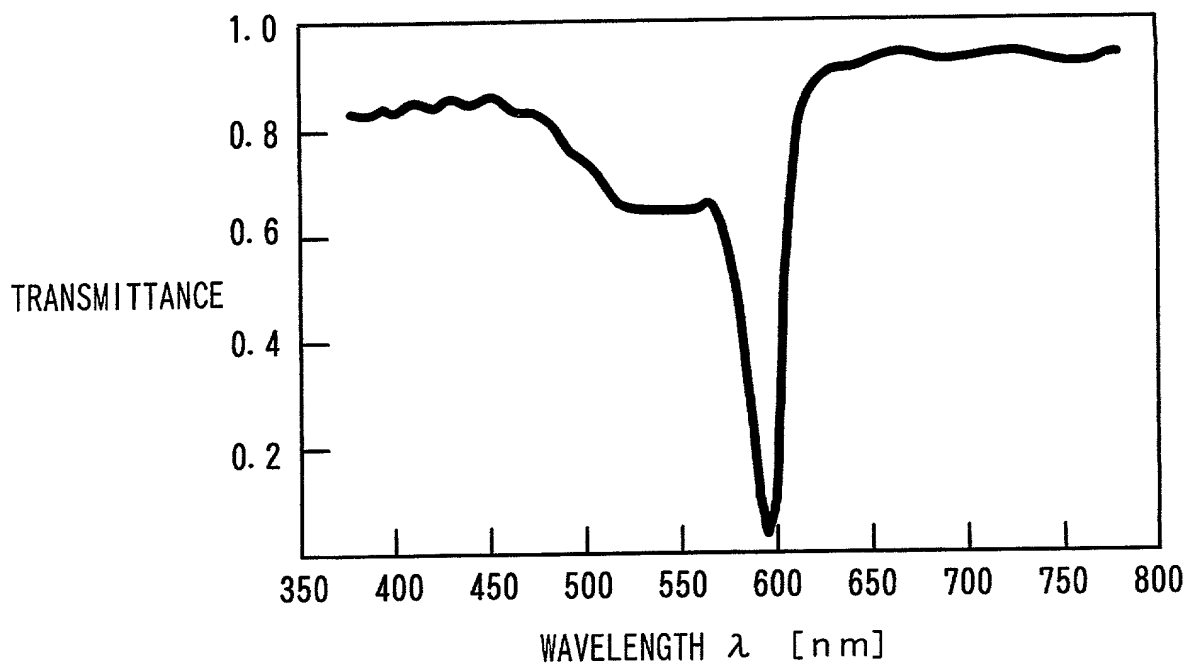


FIG. 8

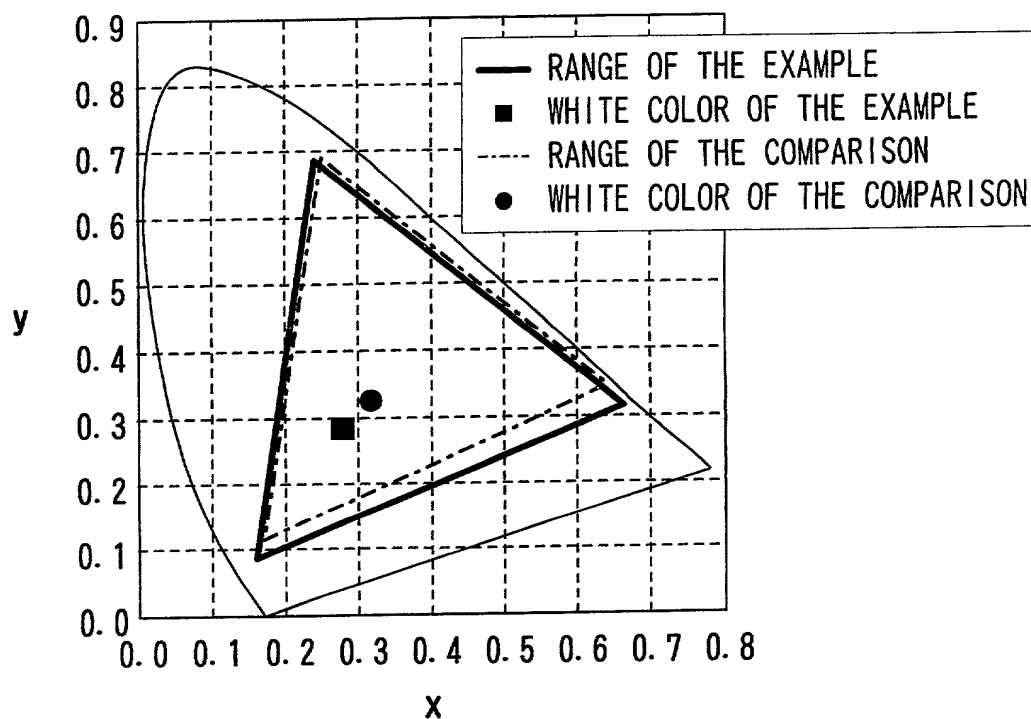


FIG. 9

2

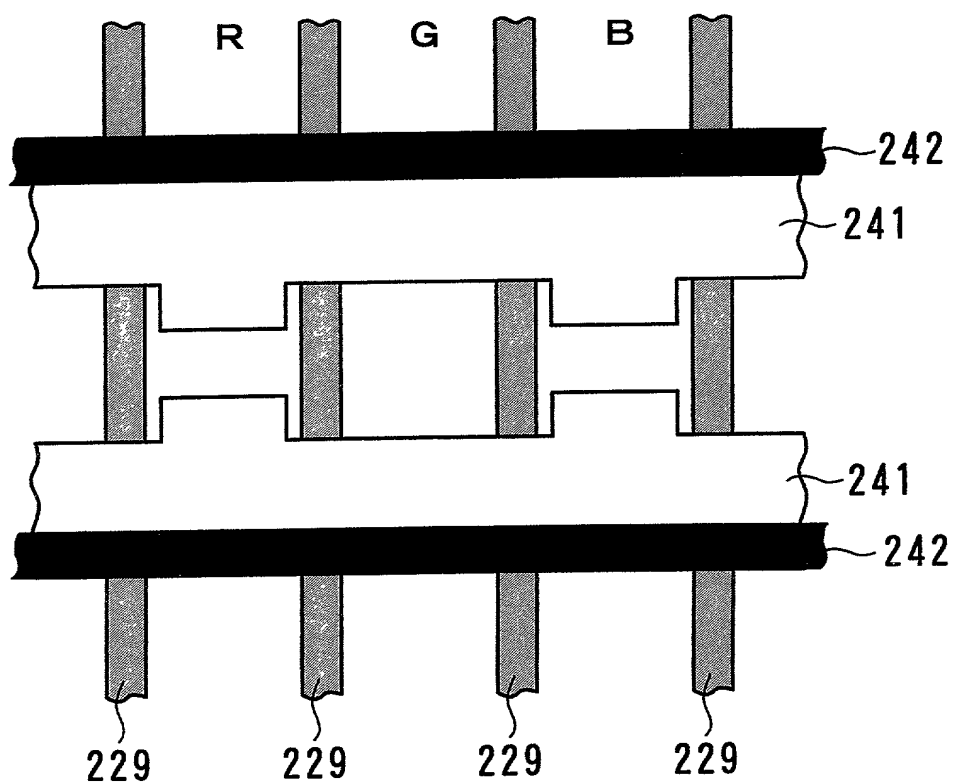


FIG. 10

3

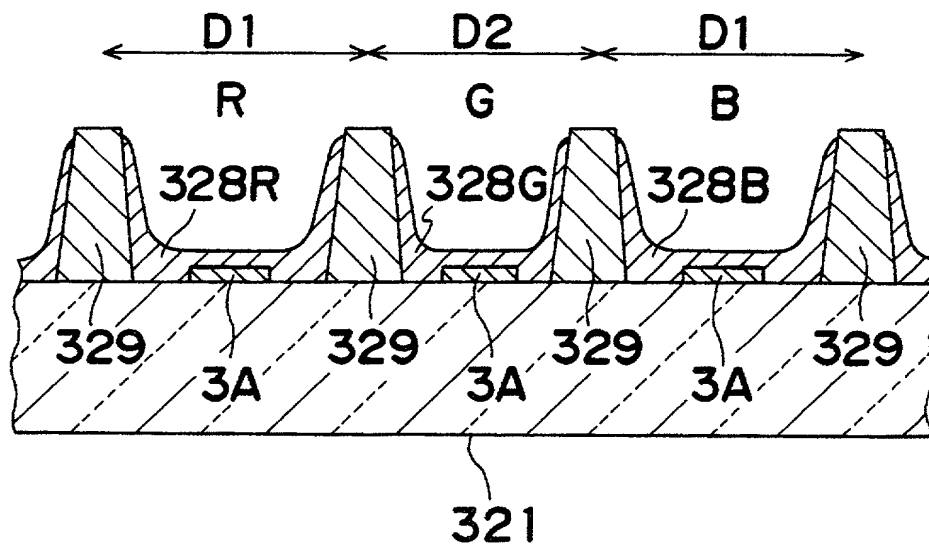


FIG. 11

4

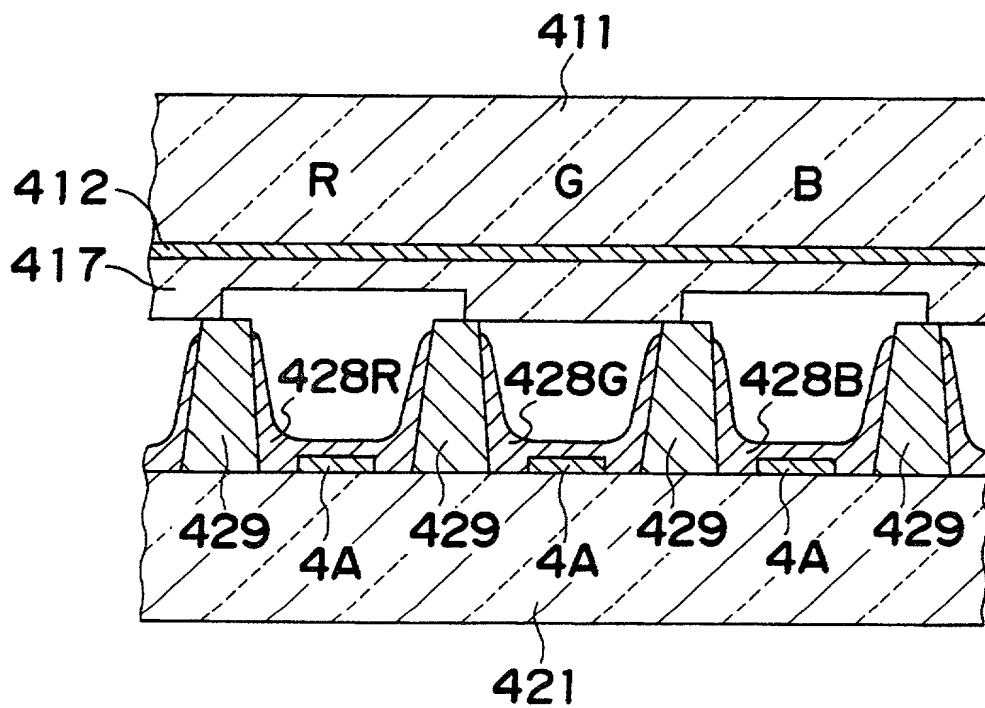


FIG. 12

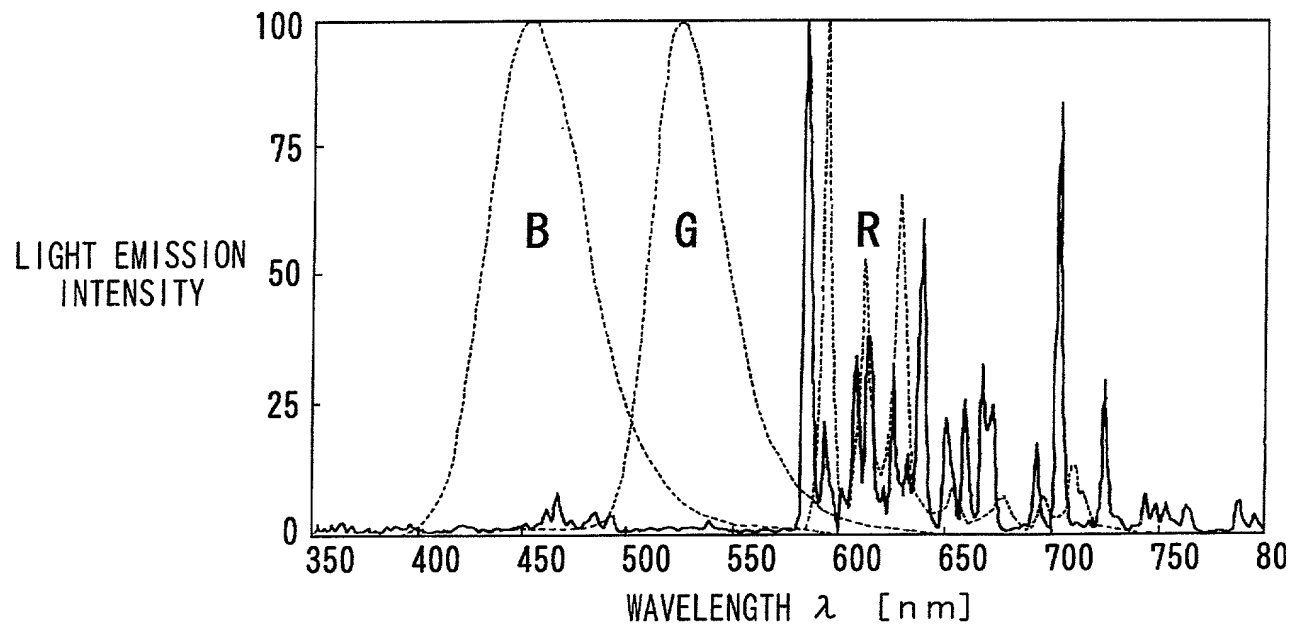


FIG. 13A

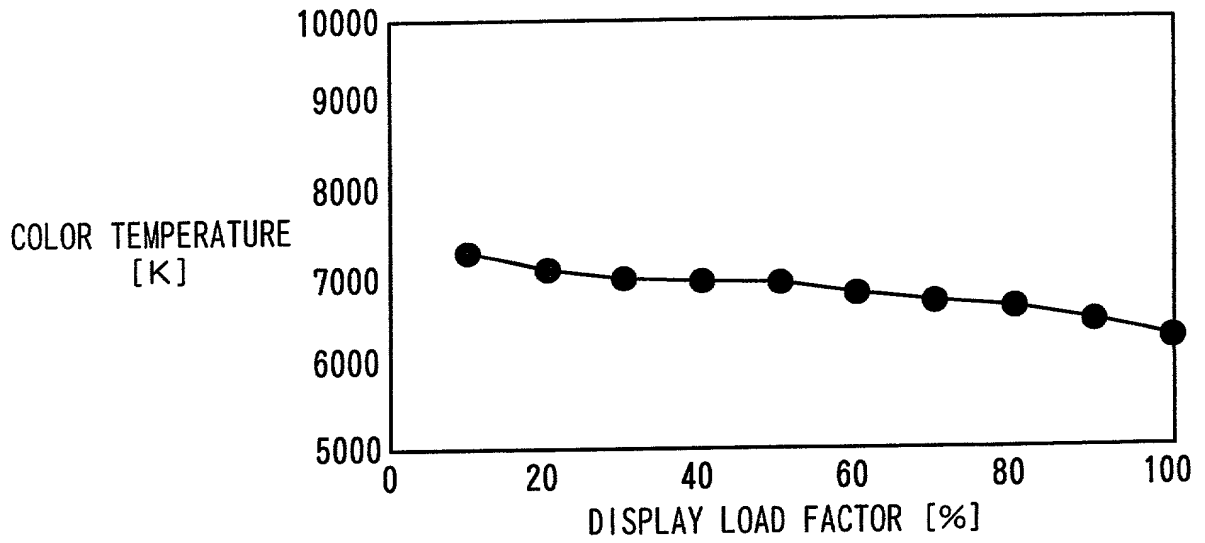
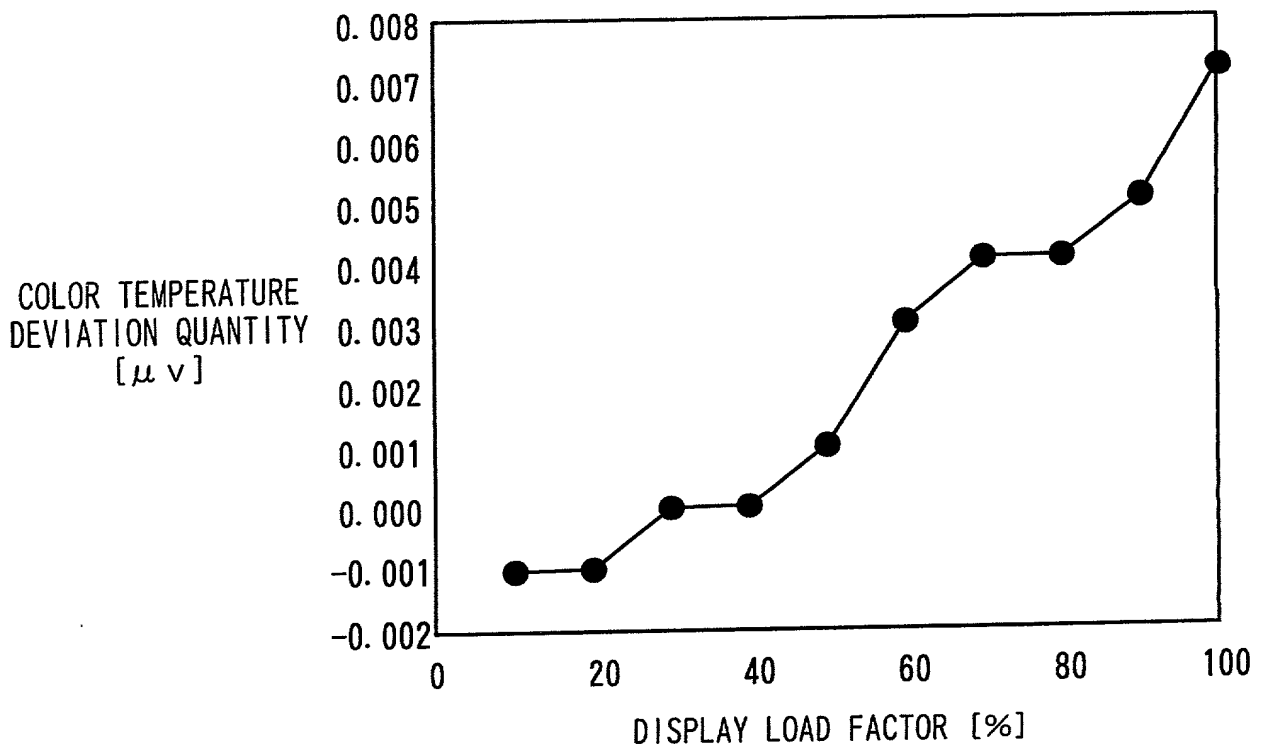


FIG. 13B



Declaration and Power of Attorney For Patent Application

特許出願宣言書及び委任状

Japanese Language Declaration

日本語宣言書

下記の氏名の発明者として、私は以下の通り宣言します。

As a below named inventor, I hereby declare that:

私の住所、私書箱、国籍は下記の私の氏名の後に記載された通りです。

My residence, post office address and citizenship are as stated next to my name.

下記の名称の発明に関して請求範囲に記載され、特許出願している発明内容について、私が最初かつ唯一の発明者（下記の氏名が一つの場合）もしくは最初かつ共同発明者であると（下記の名称が複数の場合）信じています。

I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled

GAS DISCHARGE DISPLAY DEVICE

上記発明の明細書（下記の欄でx印がついていない場合は、本書に添付）は、

the specification of which is attached hereto unless the following box is checked:

☐ 月 日 に提出され、米国出願番号または特許協定条約国際出願番号を _____ とし、
(該当する場合) _____ に訂正されました。

☐ was filed on _____
as United States Application Number or
PCT International Application Number
_____ and was amended on
_____ (if applicable).

私は、特許請求範囲を含む上記訂正後の明細書を検討し、内容を理解していることをここに表明します。

I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims, as amended by any amendment referred to above.

私は、連邦規則法典第37編第1条56項に定義されるとおり、特許資格の有無について重要な情報を開示する義務があることを認めます。

I acknowledge the duty to disclose information which is material to patentability as defined in Title 37, Code of Federal Regulations, Section 1.56.

Under the Paperwork Reduction Act of 1995, no persons are required to respond to a collection of information unless it displays a valid OMB control number.

Japanese Language Declaration

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私は、米国法典第35編119条(a)-(d)項又は365条(b)項に基づき下記の、米国外の国の少なくとも一カ国を指定している特許協力条約365(a)項に基づく国際出願、又は外国での特許出願もしくは発明者証の出願についての外国優先権をここに主張するとともに、優先権を主張している、本出願の前に出願された特許または発明者証の外国出願を以下に、枠内をマークすることで、示しています。

Prior Foreign Application(s)

外国での先行出願

11-347046

(Number)

(番号)

Japan

(Country)

(国名)

(Number)

(番号)

(Country)

(国名)

私と、第35編米国法典119条(e)項に基づいて下記の米国外の特許出願規定に記載された権利をここに主張いたします。

(Application No.)

(出願番号)

(Filing Date)

(出願日)

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(Application No.)

(出願番号)

(Filing Date)

(出願日)

(Application No.)

(出願番号)

(Filing Date)

(出願日)

私は、私自身の知識に基づいて本宣言書で私が行なう表明が真実であり、かつ私の入手した情報と私の信じるところに基づき表明が全て真実であると信じていること、さらに故意になされた虚偽の表明及びそれと同等の行為は米国法典第18編第1001条に基づき、罰金または拘禁、もしくはその両方により処罰されること、そしてそのような故意による虚偽の表明を行えば、出願した、又は既に許可された特許の有効性が失われることを認識し、よってここに上記のごとく宣誓を致します。

I hereby claim foreign priority under Title 35, United States Code, Section 119 (a)-(d) or 365(b) of any foreign application(s) for patent or inventor's certificate, or 365(a) of any PCT International application which designated at least one country other than the United States, listed below and have also identified below, by checking the box, any foreign application for patent or inventor's certificate, or PCT International application having a filing date before that of the application on which priority is claimed.

Priority Not Claimed

優先権主張なし

☐

7/December/99

(Day/Month/Year Filed)

(出願年月日)

(Day/Month/Year Filed)

(出願年月日)

☐

I hereby claim the benefit under Title 35, United States Code, Section 119(e) of any United States provisional application(s) listed below.

(Application No.)

(出願番号)

(Filing Date)

(出願日)

I hereby claim the benefit under Title 35, United States Code, Section 120 of any United States application(s), or 365(c) of any PCT International application designating the United States, listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States or PCT International application in the manner provided by the first paragraph of Title 35, United States Code Section 112, I acknowledge the duty to disclose information which is material to patentability as defined in Title 37, Code of Federal Regulations, Section 1.56 which became available between the filing date of the prior application and the national or PCT International filing date of application.

(Status: Patented, Pending, Abandoned)

(現況: 特許許可済、係属中、放棄済)

(Status: Patented, Pending, Abandoned)

(現況: 特許許可済、係属中、放棄済)

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

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Japanese Language Declaration

(日本語宣言書)

委任状: 私は下記の発明者として、本出願に関する一切の手続きを米特許商標局に対して遂行する弁理士または代理人として、下記の者を指名いたします。(弁護士、または代理人の氏名及び登録番号を明記のこと)

POWER OF ATTORNEY: As a named inventor, I hereby appoint the following attorney(s) and/or agent(s) to prosecute this application and transact all business in the Patent and Trademark Office connected therewith (list name and registration number)

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